

# Hajra Choudhary Workshop Technology Vol 1 Pdf

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manufacturing processes is meant for the students of b tech in all branches of engineering namely mechanical electronics  
computer information technology electrical and civil this book aims to fullfil specific need effective from 2008 09 sessions

the use of computational techniques is increasing day by day in the manufacturing sector process modeling and  
optimization with the help of computers can reduce expensive and time consuming experiments for manufacturing good  
quality products metal forming and machining are two prominent manufacturing processes both of these processes involve  
large deformation of elasto plastic materials due to applied loads in metal forming the material is plastically deformed  
without causing fracture on the other hand in machining the material is deformed till fracture in order to remove material in  
the form of chips to understand the physics of metal forming and machining processes one needs to understand the

kinematics of large deformation dependence of deformation and its rate on displacement as well as the constitutive behavior of elasto plastic materials dependence of internal forces on deformation and its rate once the physics is understood these phenomena have to be converted to mathematical relations in the form of differential equations the interaction of the work piece with the tools dies and other surroundings also needs to be expressed in a mathematical form known as the boundary and initial conditions in this book the first four chapters essentially discuss the physics of metal forming and machining processes the physical behavior of the work piece during the processes is modeled in the form of differential equations and boundary and initial conditions

a textbook of workshop technology manufacturing processes to the students of degree and diploma of all the indian and foreign universities the object of this book is to present the subject matter in a most concise compact to the point and lucid manner while writing the book we have constantly kept in mind the various requirements of the students no effort has been spared to enrich the book with simple language and self explanatory diagrams every care has been taken not to make the book voluminous as the students have also to face other subjects of equal importance

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